SEATEC GELCOAT

Field of use & Properties

White, pre accelerated gelcoat on a polyester base for repairs of smaller damaged spots like scratches, scrapes, tears and holes in the gelcoat of GFK-yachts. SEATEC Gelcoat is weather-, wear- and UV-resistant. It can be used above and below the waterline. Small, thin tears have to be widened a little bit, to be able to fill it with the pasty gelcoat material and sharp edges have to be taken down with sand paper. The gelcoat can be applied with a small spatula or brush. Pay attention that no air bubbles develop in the gelcoat mass and are applied to your spot. The spot to be repaired stays a little sticky even after the material hardened. After about 4-6 hours of hardening time, the repaired spot can be sanded with very fine sanding paper and polished for a finish.

Preparation

The underground has to be dry, clean, wax and grease free. Sand down the spot to be repaired thoroughly and remove all the sanding dust. Small tears have to be expanded before repair so that the material can be filled in. Mix gelcoat and hardener thoroughly with each other. Stir it up very good.
The surrounding temperature should be a minimum of +15°C. Please also pay attention to the temperature of the bottom.

Processing

Type of product: polyester gelcoat (pre accelerated) and CHP-hardener paste transparent
Content: 500 g (490 g base and 10 g hardener paste)
Color: pure white
Use: approx. 200 ml/m²
Hardener addition: approx. 2% CHP-hardener paste
Pot time: approx. 15-20 minutes (+20°C)
Only mix up as much material as can be used during pot time. The plastic cover on the can, can be used as a mixing bowl.

Note

Protect the product from moisture, frost and extreme heat. The waste disposal has to be done according to local regulations. You can find more information at your local waste disposal companies. Always read the instructions on the declaration before usage.

Version: January 2015
With this version, all previous version will be made invalid.

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