Guide for steering cable lengths

APPLICATION OUTBOARD	POWER	STEERING SYSTEM
1	Up to 40 kW (55 CV)	TM48 - T67
	BOAT LENGTH	
OUTBOARD	Up to 30' (9 m)	T85 - T71FC - T81FC T73NRFC - T83NRFC T86 - T88NR T96 - T98NR Twin cable rotary steering system T71FC - T81FC
INBORD	Up to 35' (10.5 m)	T73NRFC - T83NRFC T86 - T88NR T96 - T98NR Twin cable rotary steering system
STERN-DRIVE POWER ASSISTED		T85 - T71FC - T81FC T86 - T96 Twin cable rotary steering
		system

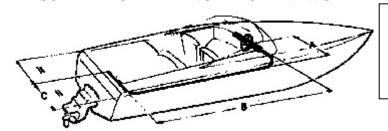
Twin cable rotary steering systems are recommended for boats reaching high speed over 46 knots. Follow the instructions given by the engine manufacturer.

NOTE: in certain cases mechanical steering systems can show very high loads. In such a case, use a power assisted UTRAFLEX hydraulic system.

■ Speed, hull, horsepower, engine type, displacement and size are major factors in boat performance and handling characteristics. The above selection guide should be used as a general reference only and a qualified installer must pay high attention to a proper cable length.

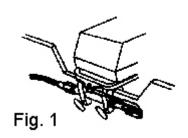
ULTRAFLEX mechanical steering systems should not be used on boats equipped with engines that exceed the maximum horsepower rating of the boat defined by the boat builder.

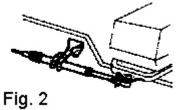
MEASURE THE CABLE LENGTH FOR A NEW STEERING SYSTEM INSTALLATION:

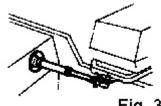


Add the length of A, B and C and substract 4 inches (10 cm) for each 90° bend.

Add 12" for the engine tilt tube. Round up the result to the foot.







2 Fig. 3

TILT TUBE MOUNTING

Fig. 1

Example (cm):

A(50) + B(250) + C(80) = 380

 $-20 (2 \text{ bends at } 90^{\circ}) = 360$

+30,5. (tilt tube) = 390.5 cm.

390.5/30.5 = 12.8",

round up to 13"

TRANSOM SUPPORT OR SPLASHWELL MOUNTING

Fig. 2 and 3

Example (cm)

A(50) + B(250) + C(80) = 380

 $380 - 20 (2 \text{ bends at } 90^{\circ}) = 360 \text{ cm}.$

360/30.5 = 11.8" round up to 12"

MEASURE THE CABLE LENGTH FOR REPLACEMENT PSARE PART:

	D = Misura della guaina
ODDED I ENCTH. Massura "D" 56 am	

ORDER LENGTH: Measure "D" + 56 cm

for length in feet, divide by 30,5 and round up to the foot.

Example : D = 305 cm + 56 cm = 361 : 30.5 = 11.8" round up to 12".